





SIDE VIEW END VIEW

%6" × 7%" Slots 12" 4" 4" 0.109" Thick Galv steel 2" 4" 8 and corrugation crest

SIDE VIEW

END VIEW

DIE-FORMED ANGLE

See tables on Standard Plans D97E and D976 for width, W=12" shown. Alternate only for standard joints on pipes through 72" diameter and downdrains through 24" diameter.

ANGLE CONNECTORS

NOTES:

- All ferrous metal coupling band connection hardware shall be galvanized or electroplated in accordance with the Standard Specifications.
- 2. Dimensions and thicknesses shown are minimum.
- Spot welds shall develop minimum required strength of strap.
- 4. Fillet welds of equivalent strength may be substituted for spot welds or rivets.

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION

CORRUGATED METAL PIPE COUPLING DETAILS No. 1 ANNULAR COUPLING BAND BAR AND STRAP AND ANGLE CONNECTIONS

NO SCALE

D97A

8-3-05